



National Standards Authority of Ireland  
Údarás um Chaighdeáin Náisiúnta na hÉireann

IRISH STANDARD

**I.S. EN 62137-1-1:2007**

ICS 31.190

**SURFACE MOUNTING TECHNOLOGY -  
ENVIRONMENTAL AND ENDURANCE TEST  
METHODS FOR SURFACE MOUNT SOLDER  
JOINT -- PART 1-1: PULL STRENGTH TEST  
(IEC 62137-1-1:2007 (EQV))**

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**Surface mounting technology -  
Environmental and endurance test methods  
for surface mount solder joint -  
Part 1-1: Pull strength test  
(IEC 62137-1-1:2007)**

Technique du montage en surface -  
Méthodes d'essai d'environnement  
et d'endurance des joints de soudure  
pour montage en surface -  
Partie 1-1: Essai de force d'arrachement  
(CEI 62137-1-1:2007)

Oberflächenmontage-Technik -  
Verfahren zur Prüfung  
auf Umgebungseinflüsse  
und zur Prüfung der Haltbarkeit  
von Oberflächen-Lötverbindungen -  
Teil 1-1: Zugfestigkeitsprüfung  
(IEC 62137-1-1:2007)

This European Standard was approved by CENELEC on 2007-08-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

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## CENELEC

European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**Central Secretariat: rue de Stassart 35, B - 1050 Brussels**

## Foreword

The text of document 91/681/FDIS, future edition 1 of IEC 62137-1-1, prepared by IEC TC 91, Electronics assembly technology, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 62137-1-1 on 2007-08-01.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2008-05-01
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2010-08-01

Annex ZA has been added by CENELEC.

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## Endorsement notice

The text of the International Standard IEC 62137-1-1:2007 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated:

IEC 60068-2-21      NOTE Harmonized as EN 60068-2-21:2006 (not modified).

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## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-1	- <sup>1)</sup>	Environmental testing - Part 1: General and guidance	EN 60068-1	1994 <sup>2)</sup>
IEC 60068-2-14	- <sup>1)</sup>	Environmental testing - Part 2: Tests - Test N: Change of temperature	EN 60068-2-14	1999 <sup>2)</sup>
IEC 60194	- <sup>1)</sup>	Printed board design, manufacture and assembly - Terms and definitions	EN 60194	2006 <sup>2)</sup>
IEC 61188-5-5	200X <sup>3)</sup>	Printed boards and printed board assemblies - Design and use - Part 5-5: Attachment (land/joint) considerations - Components with gull-wing leads on four sides	-	-
IEC 61190-1-1	- <sup>1)</sup>	Attachment materials for electronic assembly - Part 1-1: Requirements for soldering fluxes for high-quality interconnections in electronics assembly	EN 61190-1-1	2002 <sup>2)</sup>
IEC 61190-1-2	- <sup>1)</sup>	Attachment materials for electronic assembly - Part 1-2: Requirements for soldering paste for high-quality interconnects in electronics assembly	EN 61190-1-2	2007 <sup>2)</sup>
IEC 61190-1-3	- <sup>1)</sup>	Attachment materials for electronic assembly - Part 1-3: Requirements for electronic grade solder alloys and fluxed and non-fluxed solid solders for electronic soldering applications	EN 61190-1-3	2007 <sup>2)</sup>
IEC 61249-2-7	- <sup>1)</sup>	Materials for printed boards and other interconnecting structures - Part 2-7: Reinforced base materials, clad and unclad - Epoxide woven E-glass laminated sheet of defined flammability (vertical burning test), copper-clad	EN 61249-2-7 + corr. September	2002 <sup>2)</sup> 2005

<sup>1)</sup> Undated reference.

<sup>2)</sup> Valid edition at date of issue.

<sup>3)</sup> At draft stage.

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